## **WE CLAIM**

1. A drilling fluid for use in high oil viscosity formations containing tar, sand and oil entrained therein, comprising:

a polymer in an amount from between .05% and 5% by volume;

a solvent in an amount from between 1% and 20% by volume; and

de-emulsifier in an amount from between .05% and 10% by volume.

- 2. The drilling fluid as set forth in claim 1, wherein said high viscosity formations comprise tar sands.
- 3. The drilling fluid as set forth in claim 1, wherein said de-emulsifier has enzyme activity.
- 4. The drilling fluid as set forth in claim 1, wherein said polymer is a polymer system.
- 5. The drilling fluid as set forth in claim 1, wherein said polymer system includes at least xantham gum, starch and PAC.
- 6. A method of recovering oil form tar sands containing tar, oil and sand, comprising:

providing a composition containing a polymer, solvent for solving oil and tar from said tar sands;

mixing compounds of said composition;

treating said tar sands with said composition to remove sand from said tar sands;

forming an emulsion with oil contained in treated tar sands where said emulsion is oil in water emulsion; and

de-emulsifying, under energized or static conditions, said emulsion to release said oil as a separate phase from said water.

- 7. The method as set forth in claim 6, wherein the step of de-emulsifying occurs in the absence of energy input.
- 8. The method as set forth in claim 6, wherein said step of treating said tar sand with said composition occurs at an elevated temperature.
- 9. The method as set forth in claim 6, wherein the step of treating said tar sands with said composition is effective in a temperature range of between 3°C and 23°C.
- 10. The method as set forth in claim 6, wherein said composition comprises drilling fluid.